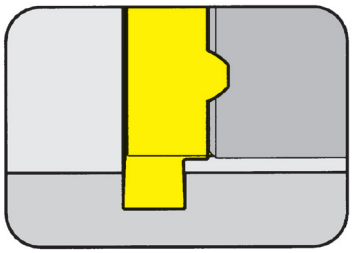
# Nutfräsen (zirkular)
Groove Milling by circular interpolation

B

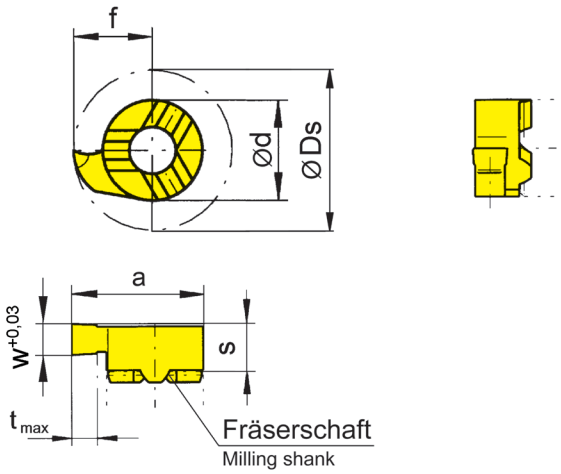
## Schneidplatte
Insert

**111**



| | | |
|---|---|---|
| Nuttiefe bis | Depth of groove up to | 2,3 mm |
| Nutnennbreite Nw | Width of circlip Nw | 1,1-1,6 mm |
| Schneidkreis-Ø | Cutting edge Ø | 13,4 mm |

Abmessungen für Seegerringnuten DIN 471/472
Widths for circlip grooves DIN 471/472




für Fräserschaft
for Milling shank

| | |
|---|---|
| Typ | M308 |
| Type | M308.ER |
| | M308.ST |
| | M308.M |

R = rechts wie gezeichnet
R = right hand version shown

L = links spiegelbildlich
L = left hand version

| Bestellnummer Part number | Ds | Nw | w | s | f | a | d | $t_{max}$ | Z | MG12 | EG55 | TH35 | TN35 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **R/L111.0110.00** | 13,4 | 1,1 | 1,19 | 3,95 | 6,7 | 10,7 | 8 | 2,3 | 1 | ▲/▲ | ▲/▲ | ▲/▲ | ▲/▲ |
| **R/L111.0130.00** | 13,4 | 1,3 | 1,39 | 3,95 | 6,7 | 10,7 | 8 | 2,3 | 1 | ▲/Δ | ▲/▲ | ▲/▲ | ▲/▲ |
| **R/L111.0160.00** | 13,4 | 1,6 | 1,69 | 3,95 | 6,7 | 10,7 | 8 | 2,3 | 1 | ▲/Δ | ▲/▲ | ▲/▲ | ▲/▲ |
| | | | | | | | | | | P | o | • | • | • |
| | | | | | | | | | | M | - | o | • | • |
| | | | | | | | | | | K | - | o | • | • |
| | | | | | | | | | | N | - | - | • | • |
| | | | | | | | | | | S | - | - | • | • |
| | | | | | | | | | | H | - | - | - | - |

▲ ab Lager / on stock Δ 4 Wochen / 4 weeks x auf Anfrage / upon request
• empfohlen / recommended
o bedingt einsetzbar / alternative recommendation
- nicht geeignet / not suitable
unbeschichtete HM-Sorten / uncoated grades
beschichtete HM-Sorten / coated grades
bestückt/Cermet / brazed/Cermet

Abmessungen in mm
Dimensions in mm

HM-Sorten
Carbide grades

Ausführung R oder L angeben
State R or L version