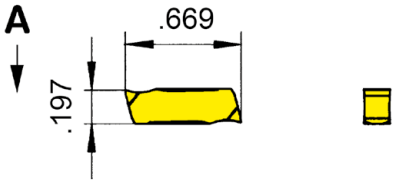
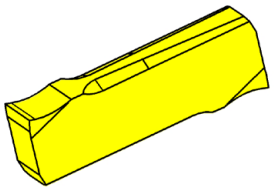
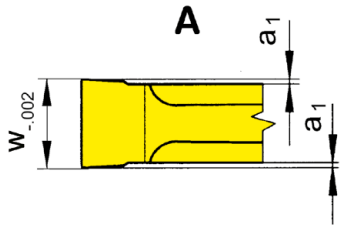
# Wendeschneidplatte 217
Indexable insert






F

HM-Sorten
Carbide grades

▲ ab Lager
on stock

Δ 4 Wochen
4 weeks

| **Bestellnummer** Part number | w | Nw | $a_1$ | HIS | | K10 | MG12 | P20 | TC92 | TN32 | TN35 | H20 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **217.0050.00** | 0,57 | 0,5 | 0,06 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0060.00** | 0,67 | 0,6 | 0,06 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0070.00** | 0,77 | 0,7 | 0,06 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0080.00** | 0,87 | 0,8 | 0,06 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0090.00** | 0,97 | 0,9 | 0,06 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0100.00** | 1,07 | 1 | 0,06 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0110.00** | 1,24 | 1,1 | 0,1 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0130.00** | 1,44 | 1,3 | 0,1 | 21701 | | ▲ | | ▲ | | ▲ | | |
| **217.0160.00** | 1,74 | 1,6 | 0,1 | 21701 | | ▲ | | ▲ | ▲ | ▲ | ▲ | |
| **217.0185.00** | 1,99 | 1,85 | 0,1 | 21702 | | ▲ | Δ | ▲ | ▲ | ▲ | | ▲ |
| **217.0215.00** | 2,29 | 2,15 | 0,1 | 21702 | | ▲ | | ▲ | ▲ | ▲ | | |
| **217.0265.00** | 2,79 | 2,65 | 0,1 | 21702 | | ▲ | | ▲ | ▲ | ▲ | | |
| **217.0315.00** | 3,29 | 3,15 | 0,1 | 21703 | | ▲ | | ▲ | ▲ | ▲ | | |
| **217.0415.00** | 4,29 | 4,15 | 0,1 | 21704 | | ▲ | | ▲ | ▲ | ▲ | | |
| **217.0515.00** | 5,29 | 5,15 | 0,1 | 21704 | | ▲ | | ▲ | ▲ | ▲ | | |
| | | | | | **P** | ● | o | ● | ● | ● | ● | ● |
| | | | | | **M** | o | - | - | - | - | ● | o |
| | | | | | **K** | ● | - | - | - | - | ● | - |
| | | | | | **N** | ● | - | - | - | - | ● | - |
| | | | | | **S** | o | - | - | - | - | ● | - |
| | | | | | **H** | - | - | - | - | - | - | - |

**Max. Stechtiefen nur bei Breiten ≥ 1,1 mm erreichbar**
Schmälere Schneidplatten sind in der Stechtiefe begrenzt auf tmax=1 mm, größere Tiefen sind abhängig vom Ø zu betrachten.
**Max. depth of groove can be reached only with width of cut ≥ 1,1 mm**
Smaller inserts have a limited depth of groove tmax =1 mm and deeper depths are depending on Ø of workpiece.