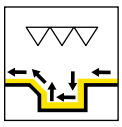
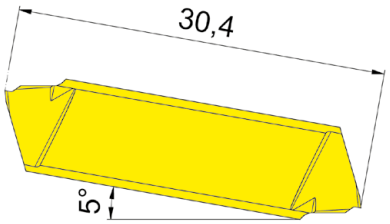
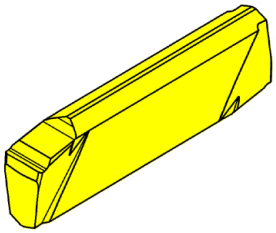
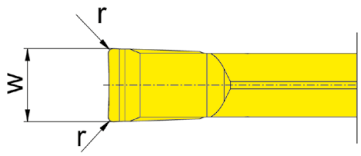
.FB









HM-Sorten
Carbide grades

▲ ab Lager
on stock

Δ 4 Wochen
4 weeks

Bestellnummer Part number	w	r	HIS		IG6T	H20
229.FB30.02	3	0,2	229030		Δ	▲
229.FB40.02	4	0,2	229040		Δ	▲
				P	●	●
				M	●	o
				K	-	-
				N	-	-
				S	o	-
				H	-	-

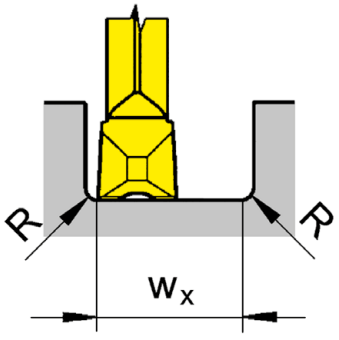
Berechnung der kleinstmöglichen Nutbreite w_x
Calculation of the smallest possible width of groove w_x

Beispiel 229.FB30.02
Example

w_x = 2 x Schneidbreite/Width of insert w - 2 x Eckenradius Schneidplatte/Corner radius insert r

w_x = 2 x 3 mm - 2 x 0,2 mm

w_x = 5,6 mm



Bearbeitungsablauf
Processing flow

