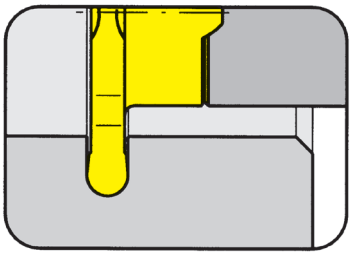
Nutfräsen (zirkular)
Groove Milling by circular interpolation

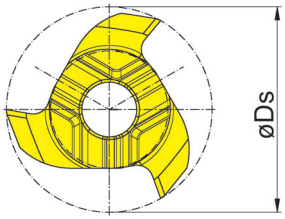
B

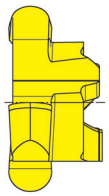
Schneidplatte
Insert

304



Nuttiefe bis	Depth of groove up to	1,3 mm
Vollradius	Full radius	0,4-0,8 mm
Schneidkreis-Ø	Cutting edge Ø	7,7 mm





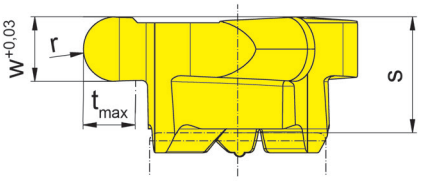


Abbildung = rechtsschneidend
Picture = right hand cutting version

für Fräserschaft
for Milling shank

Typ M304
Type M304.ST

Vollradius
Full radius

Bestellnummer Part number	Ds	w	s	r	t_{max}	Z	EG55	IG35
304.0004.08	7,7	0,8	2,6	0,4	1,3	3	▲	▲
304.0006.12	7,7	1,2	2,9	0,6	1,3	3	Δ	Δ
304.0008.16	7,7	1,6	2,9	0,8	1,3	3	Δ	Δ

▲ ab Lager / on stock Δ 4 Wochen / 4 weeks x auf Anfrage / upon request
● empfohlen / recommended
o bedingt einsetzbar / alternative recommendation
- nicht geeignet / not suitable
unbeschichtete HM-Sorten / uncoated grades
beschichtete HM-Sorten / coated grades
bestückt/Cermet / brazed/Cermet

	EG55	IG35
P	●	-
M	o	●
K	o	-
N	-	-
S	-	●
H	-	-

Abmessungen in mm
Dimensions in mm

HM-Sorten
Carbide grades