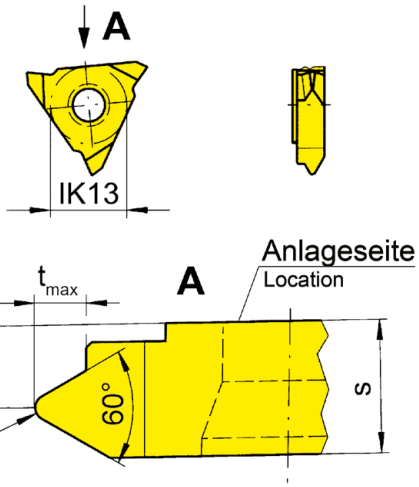
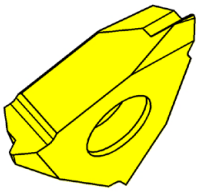
# Wendeschneidplatte
Indexable insert

# 315



R = rechts wie gezeichnet
R = right hand version shown

L = links spiegelbildlich
L = left hand version

▲ ab Lager
on stock

Δ 4 Wochen
4 weeks

HM-Sorten
Carbide grades

S

| **Bestellnummer**<br>Part number | P | E | r | $t_{max}$ | s | HIS | TN35 |
|---|---|---|---|---|---|---|---|
| **R315.0610.02** | 1 | 4,5 | 0,14 | 0,61 | 5,45 | 31505R | ▲ |
| **R315.0712.02** | 1,25 | 4,5 | 0,15 | 0,77 | 5,45 | 31505R | ▲ |
| **R315.0915.02** | 1,5 | 4,15 | 0,2 | 0,92 | 5,45 | 31505R | ▲ |
| **R315.1017.02** | 1,75 | 4,15 | 0,25 | 1,07 | 5,45 | 31505R | ▲ |
| **R315.1220.02** | 2 | 4,15 | 0,25 | 1,23 | 5,45 | 31505R | ▲ |
| **R315.1525.02** | 2,5 | 3,8 | 0,35 | 1,55 | 5,45 | 31505R | ▲ |
| **R315.1830.02** | 3 | 3,6 | 0,4 | 1,84 | 5,45 | 31505R | ▲ |
| **R315.2135.02** | 3,5 | 3,4 | 0,5 | 2,15 | 5,45 | 31505R | ▲ |
| **R315.2440.02** | 4 | 3,3 | 0,55 | 2,45 | 5,45 | 31505R | Δ |
| **R315.3050.02** | 5 | 4 | 0,7 | 3,07 | 6,5 | 31506R | ▲ |
| **R315.3660.02** | 6 | 4,1 | 0,85 | 3,68 | 7 | 31507R | Δ |
| **L315.0610.02** | 1 | 4,5 | 0,14 | 0,61 | 5,45 | 31505L | ▲ |
| **L315.0712.02** | 1,25 | 4,5 | 0,15 | 0,77 | 5,45 | 31505L | Δ |
| **L315.0915.02** | 1,5 | 4,15 | 0,2 | 0,92 | 5,45 | 31505L | ▲ |
| **L315.1017.02** | 1,75 | 4,15 | 0,25 | 1,07 | 5,45 | 31505L | Δ |
| **L315.1220.02** | 2 | 4,15 | 0,25 | 1,23 | 5,45 | 31505L | Δ |
| **L315.1525.02** | 2,5 | 3,8 | 0,35 | 1,55 | 5,45 | 31505L | Δ |
| **L315.1830.02** | 3 | 3,6 | 0,4 | 1,84 | 5,45 | 31505L | ▲ |
| **L315.2135.02** | 3,5 | 3,4 | 0,5 | 2,15 | 5,45 | 31505L | Δ |
| **L315.2440.02** | 4 | 3,3 | 0,55 | 2,45 | 5,45 | 31505L | Δ |
| **L315.3050.02** | 5 | 4 | 0,7 | 3,07 | 6,5 | 31506L | Δ |
| **L315.3660.02** | 6 | 4,1 | 0,85 | 3,68 | 7 | 31507L | Δ |

| | |
|---|---|
| P | ● |
| M | ● |
| K | ● |
| N | ● |
| S | ● |
| H | - |