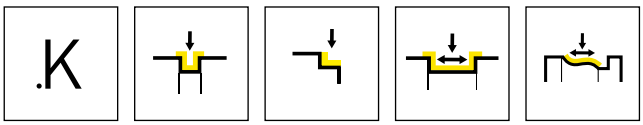
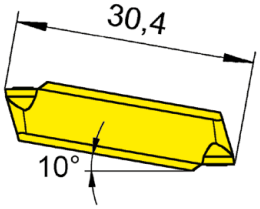
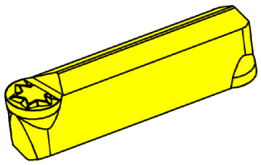
Wendeschneidplatte
Indexable insert

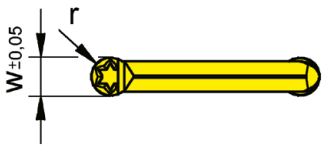
S229











HM-Sorten
Carbide grades

▲ ab Lager
on stock

Δ 4 Wochen
4 weeks

Bestellnummer Part number	w	r	HIS		AS62	AS66	IG66
S229.0015.K3	3	1,5	229020 • 229030		▲	▲	▲
S229.0020.K4	4	2	229030 • 229040		▲	▲	▲
S229.0025.K5	5	2,5	229040		▲	▲	▲
S229.0030.K6	6	3	229050		▲	▲	▲
S229.0040.K8	8	4	229070 • 229080		▲		▲
				P	●	●	●
				M	-	o	●
				K	-	●	-
				N	-	●	-
				S	-	o	o
				H	-	-	-

H

D_{min} für Eckenfreistiche in Verbindung mit Klemmhalter unter 45°

D_{min} for corner reliefs with toolholder 45°

t_{max}	S229.0015.K3	S229.0020.K4	S229.0025.K5	S229.0030.K6
0,5	Ø 26	Ø 26	Ø 32	Ø 32
1,0	Ø 76	Ø 55	Ø 42	Ø 37
1,5	Ø 78	Ø 58	Ø 45	Ø 41
2,0	Ø 80	Ø 59	Ø 46	Ø 42
2,5	Ø 82	Ø 60	Ø 47	Ø 43
3,0	Ø 84	Ø 62	Ø 48	Ø 44
3,5	Ø 87	Ø 63	Ø 49	Ø 46
4,0	Ø 89	Ø 65	Ø 50	Ø 47